



# POTENSI DAN TANTANGAN REKAYASA MATERIAL SEMIKONDUKTOR ZNO UNTUK APLIKASI OPTOELEKTRONIKA

Disampaikan dalam kegiatan Webinar Fisika Indonesia seri-2  
24 Januari 2024, 15.00 WIB

IWAN SUGIHARTONO

ANGGOTA PSI CABANG JAKARTA-BANTEN

# PROFIL PEMBICARA

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## *Selected Publications*

### 1. Structure and optical properties of La-doped ZnO thin films at room temperature

I Sugihartono, B Soegijono, E Handoko, TS Tiam, AA Umar

Processing and Application of Ceramics 17 (2), 107-112 (2023)

### 2. Influence of Co incorporation on morphological, structural, and optical properties of ZnO nanorods synthesized by chemical bath deposition

I Sugihartono, N Purwanto, D Mekarsari, M Diantoro, R Fahdiran, et al

Advances in Materials Research 12 (3), 179 (2023)

### 3. Green electroluminescence from an n-ZnO: Er/p-Si heterostructured light-emitting diode

S Iwan, S Bambang, JL Zhao, ST Tan, HM Fan, L Sun, S Zhang, HH Ryu, et al

Physica B: Condensed Matter 407 (14), 2721-2724 (2012)

### 4. Ultraviolet and visible electroluminescence from n-ZnO/SiO<sub>x</sub>/(n, p)-Si heterostructured light-emitting diodes

ST Tan, XW Sun, JL Zhao, S Iwan, ZH Cen, TP Chen, JD Ye, GQ Lo, et al

Applied Physics Letters 93 (1) (2008)



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<https://orcid.org/0000-0003-3415-8466>

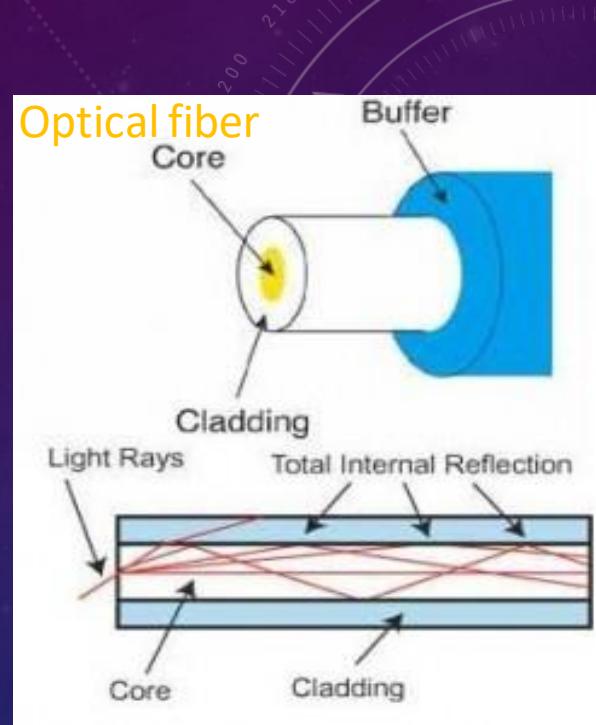
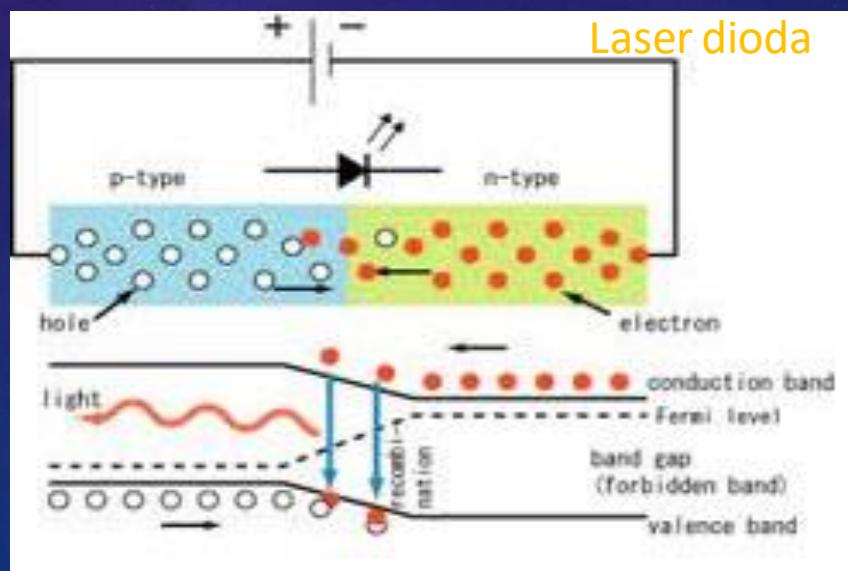
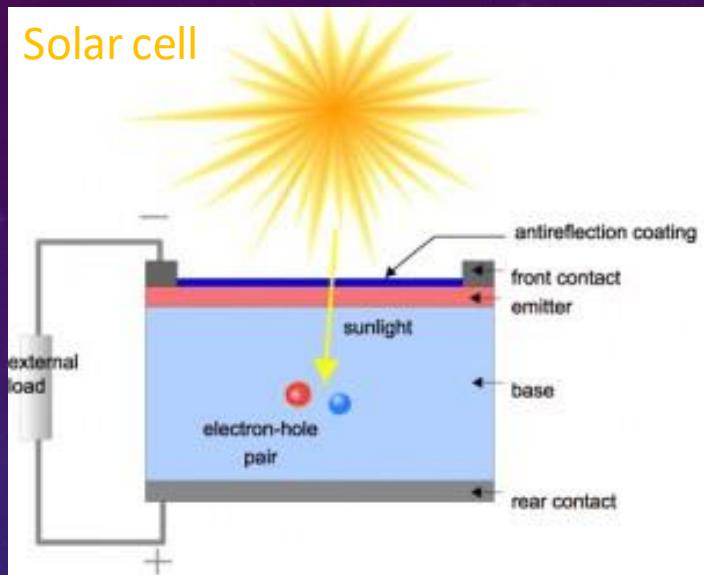
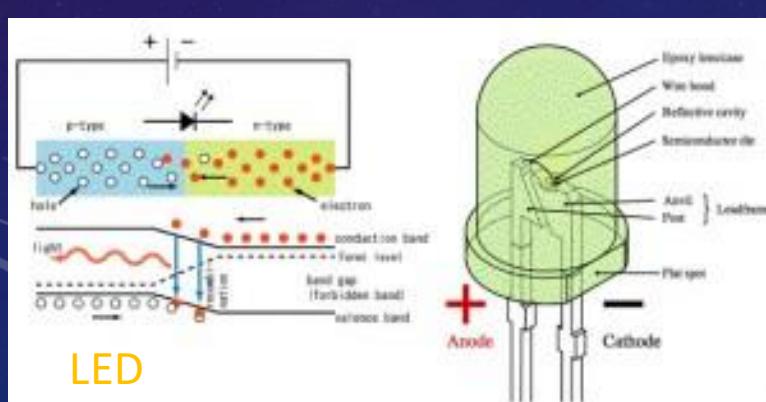
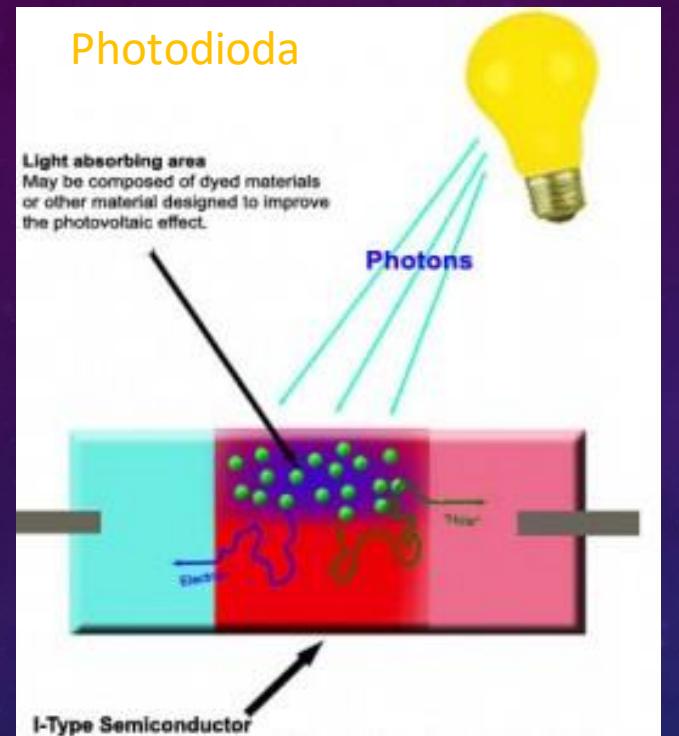
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<https://www.scopus.com/authid/detail.uri?authorId=24468037000>

WoS :  
<https://www.webofscience.com/wos/author/record/AFK-5687-2022>

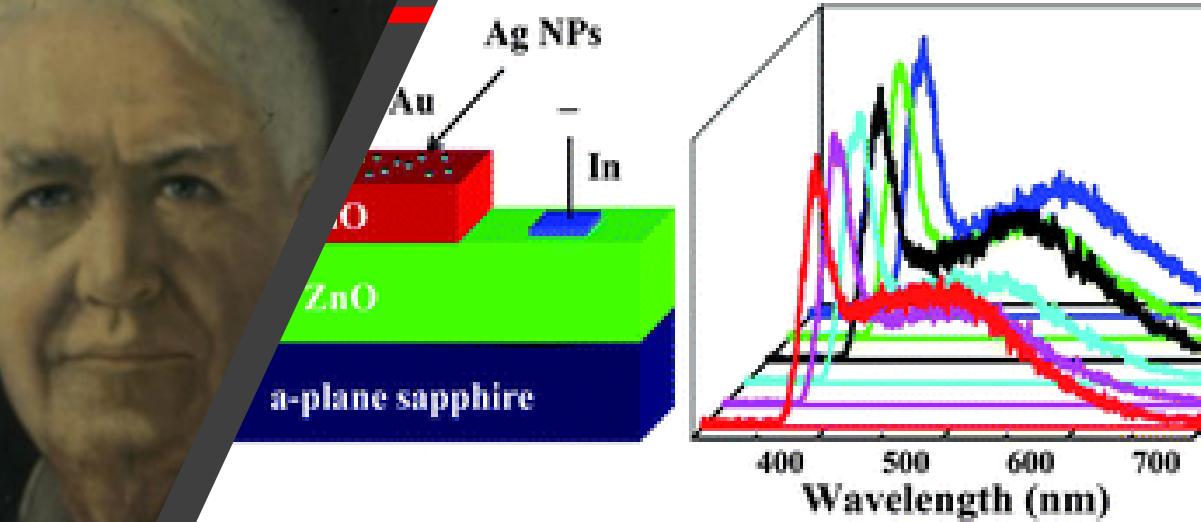
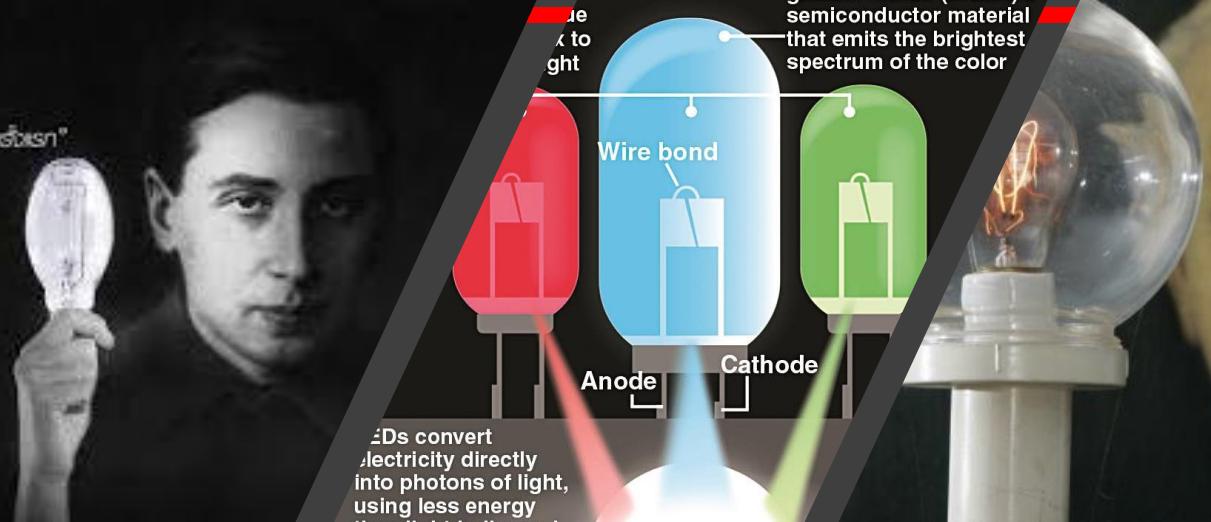
Researchgate :  
<https://www.researchgate.net/profile/S-Iwan>

**MARI BERKOLABORASI**

# OPTOELEKTRONIKA



Ned Lasev  
"Novu LED dūnsīšan"



## Sejarah Teknologi Sumber Cahaya

Lampu gas--  
William Murdoch  
(1792)

Lampu pijar  
(bohlam)--  
Thomas Alva Edison  
(1879)

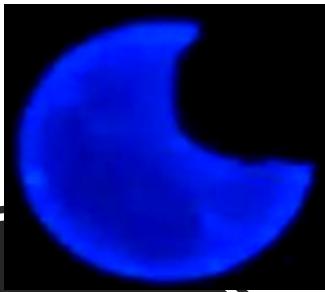
Blue light LED  
based GaN—  
Shuji Nakamura,  
Isamu Akasaki,  
Hiroshi Amano  
(1993)

Lampu Davy-  
-Humphry Davy (1815)

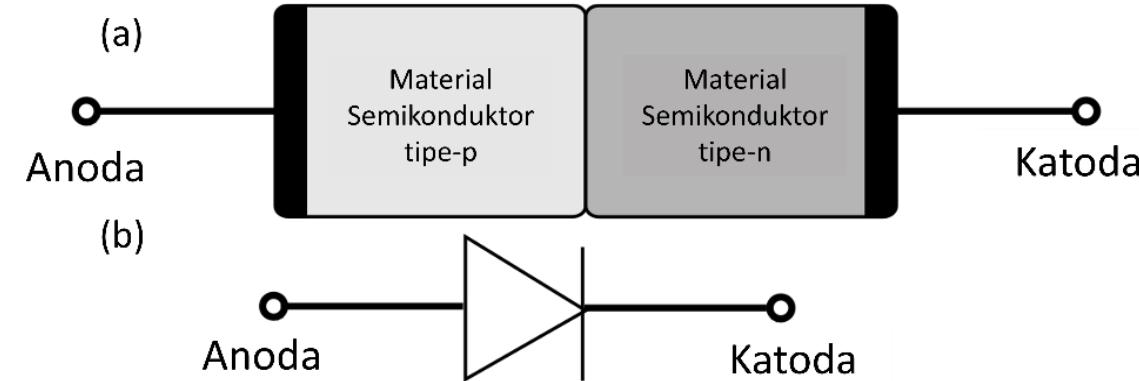
LED--Oleg Vladimirovich Losev (1920)

ZnO-LED  
???





## Lampu LED- Light Emitting Diode



# The Blue LED Nobel Prize: Historical context

2010

Akasaki, Amano, Nakamura  
*The Blue LED*

Boyle, Smith  
*The CCD Sensor*

Alferov, Kroemer; Kilby  
*Heterostructures; ICs*

Laughlin, Stormer, Tsui  
*Fractional Quantum Hall Effect*

1990

Von Klitzing  
*Quantum Hall Effect*

1970

Esaki  
*Tunneling in Semiconductors*

1950

Shockley, Bardeen, Brattain  
*The Transistor*

Prof. Akasaki



Born: 1929, Chiran, Japan  
Meijo Univ and Nagoya Univ, Japan

Prof. Amano



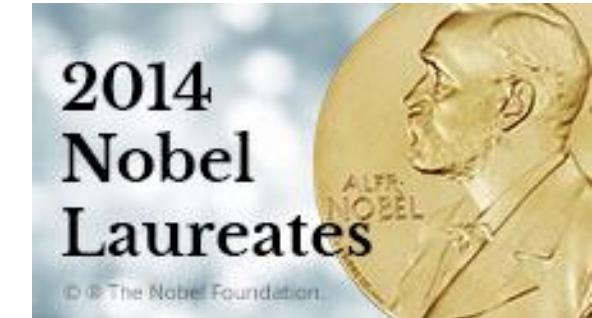
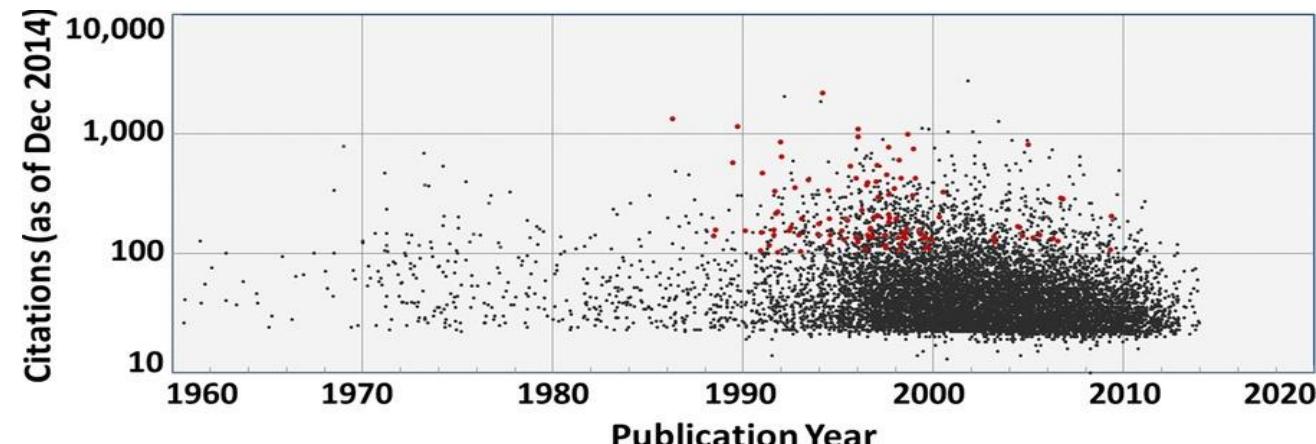
Born: 1960, Hamamatsu, Japan  
Nagoya Univ, Japan

Prof. Nakamura



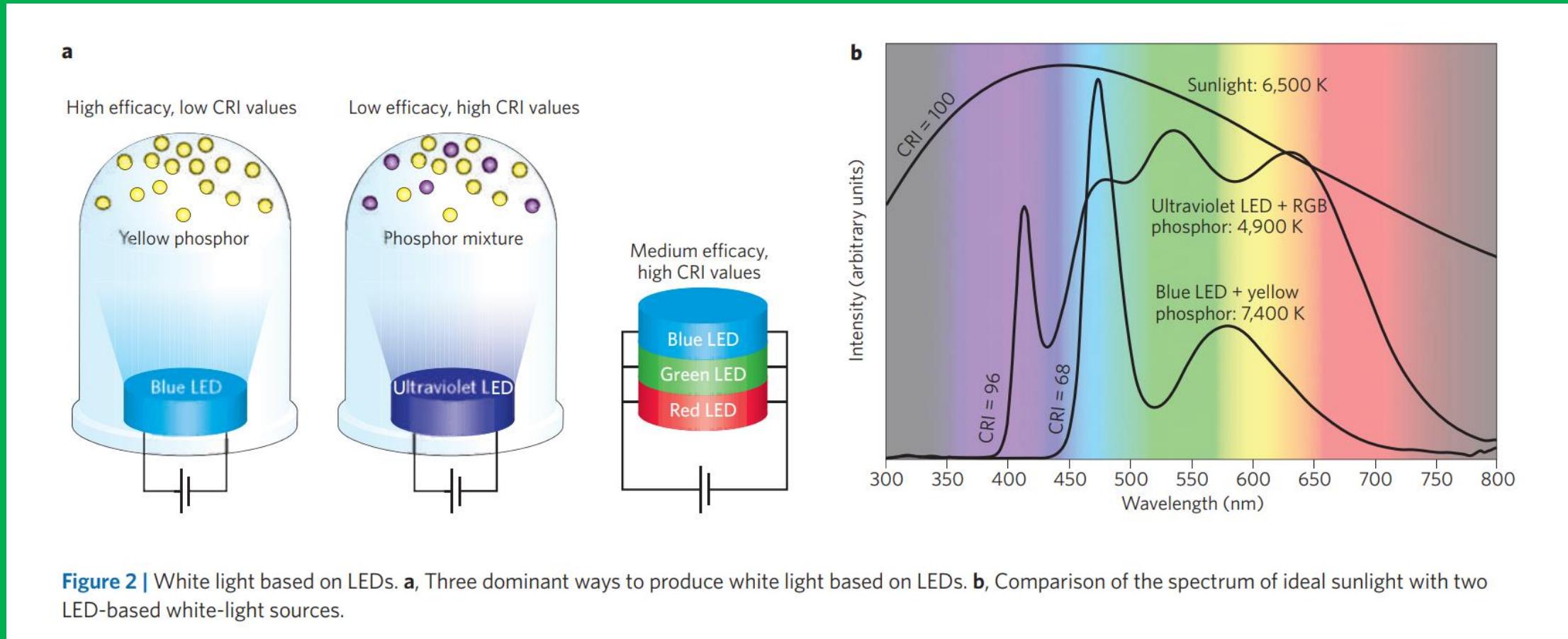
Born: 1954, Ikata, Japan  
Univ. Of California, USA

"for the invention of efficient blue light-emitting diodes which has enabled bright and energy-saving white light sources"





# Sumber LED Cahaya Putih



**Figure 2 |** White light based on LEDs. **a**, Three dominant ways to produce white light based on LEDs. **b**, Comparison of the spectrum of ideal sunlight with two LED-based white-light sources.



# Cadangan Seng Indonesia (2016) dan Dunia (2018)

China memiliki produksi pertambangan seng terbesar di dunia, untuk Indonesia belum ada produksi pertambangan seng

<https://www.esdm.go.id/assets/media/content/content-peluang-komoditas-timbal-dan-seng-indonesia.pdf>

No	Jenis Mineral	Cadangan (Ton)		Perbandingan
		Indonesia	Dunia	
1	Nikel	4,500,000	**	74,000,000 ** 6.08 %
2	Kobalt	484,461.33	*	7,100,000 ** 6.82 %
3	Timbal	12,361,128	*	88,000,000 ** 14.05 %
4	Seng	22,139,073	*	230,000,000 ** 9.63 %
5	Alluminium dan Bauksit	1,000,000,000	**	30,000,000,000 ** 3.33 %
6	Besi	1,823,999,935	*	253,000,000,000 ** 0.72 %

# ZnO Overview

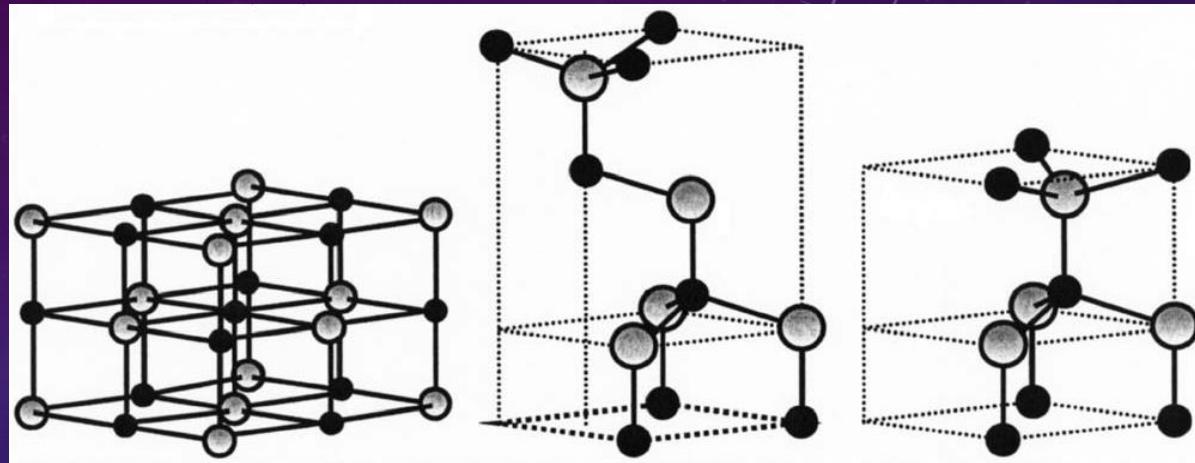
## ZnO vs GaN

Material	Crystal structure	Lattice parameter	Band gap	Energy of cohesion	En. of fusion	Excitonic binding energy	Dielectric constant
		$a$ (Å)	energy (eV)	(eV)	(K)	(meV)	$\epsilon(0)$
ZnO	Wurtzite	3.25	3.37	1.89	2248	60	8.75
ZnS	Wurtzite	3.21	3.8	1.59	2103	30	9.6
ZnSe	Zincblende	3.82	6.26	14.29	1793	20	9.1
GaAs	Zincblende	5.66	2.7	4.2	—	6.3	—
GaN	Wurtzite	5.65	3.19	2.24	1973	21	8.9
6H-SiC	Wurtzite	5.19	3.18	2.86	>2100	—	9.66
		15.12		3.17		5.35	6.52

J. Phys. D: Appl. Phys. 40 (2007) 6312

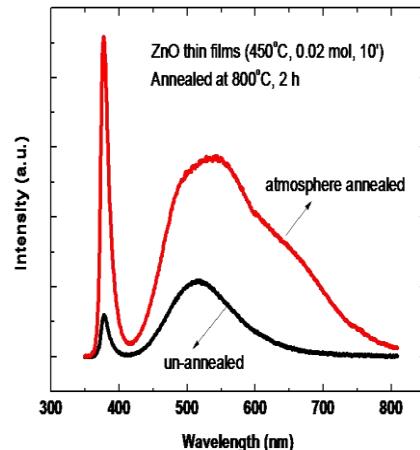
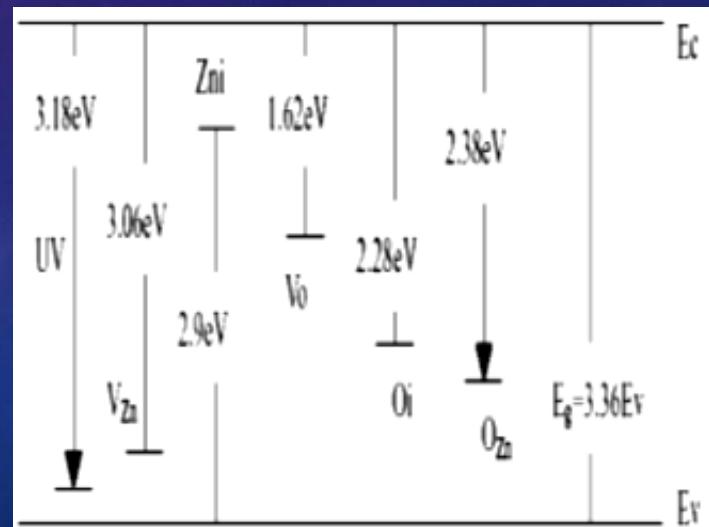
ZnO has three key advantages

- it exhibits both semiconducting and piezoelectric (PZ) properties that can form the basis for electromechanically coupled sensors and transducers.
- relatively biosafe and biocompatible, and it can be used for biomedical applications with little toxicity.
- Exhibits the most diverse and abundant configurations of nanostructures known



(a) cubic rocksalt, (b) cubic zinc blende, (c) hexagonal wurtzite

S.J. Pearton, D.P. Norton, K. Ip, Y.W. Heo, T. Steiner, Progress in Materials Science 50 (2005)



X.M. Fan, J.S. Lian, Z.X. Guo, H.J. Lu, Appl. Surface Science, 239, 2005

# Defect in ZnO Structure

- **C.G. Van de Walle., Phys. Rev. Lett. 85 (2000)**→formation energies and electronic structure of native defects and hydrogen is common impurity
- **A.F. Kohan et al., Phys. Rev. B 61, 15019 (2000)**→theoretically, both oxygen vacancy and zinc interstitial have high formation energies in n-type ZnO
- **D.C. Look et al., Phys. Rev. Lett. 95, 225502 (2005)**→ Oxygen vacancy and Zinc interstitial both are deep donor
- **X.M. Fan, J.S. Lian, Z.X. Guo, H.J. Lu, Appl. Surface Science, 239, 2005**→The intrinsic defects in ZnO thin films generally are zinc vacancy  $V_{Zn}$ , oxygen vacancy  $V_O$ , interstitial zinc  $Z_{ni}$ , interstitial oxygen  $O_i$ , and antisite oxygen  $O_{Zn}$

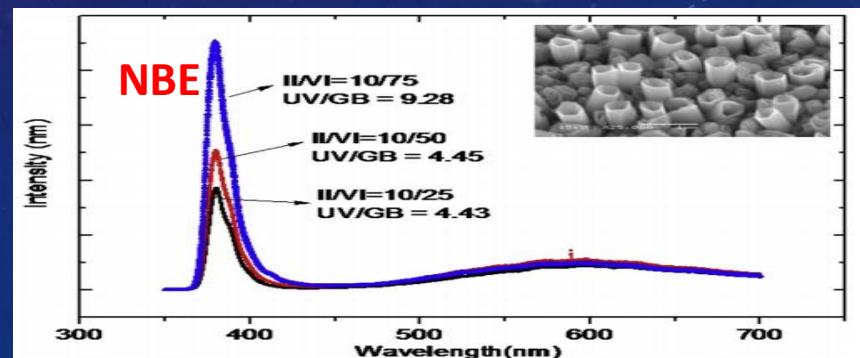
Bottleneck to produce p-n homojunction

Substrate	Crystal Structure	Lattice parameter		Lattice Mismatch (%)
		a	c	
ZnO	Hexagonal	3.252	5.213	0
GaN	Hexagonal	3.189	5.185	1.8
AlN	Hexagonal	3.112	4.980	4.5
Al <sub>2</sub> O <sub>3</sub>	Hexagonal	4.757	12.983	18
Si	Cubic	5.430		40.1

Jin Xu., Luminescence in ZnO., Master Thesis, Virginia Commonwealth University (2004).

## Effect of different substrates

Intensity NBE emission increased with decreasing lattice mismatch

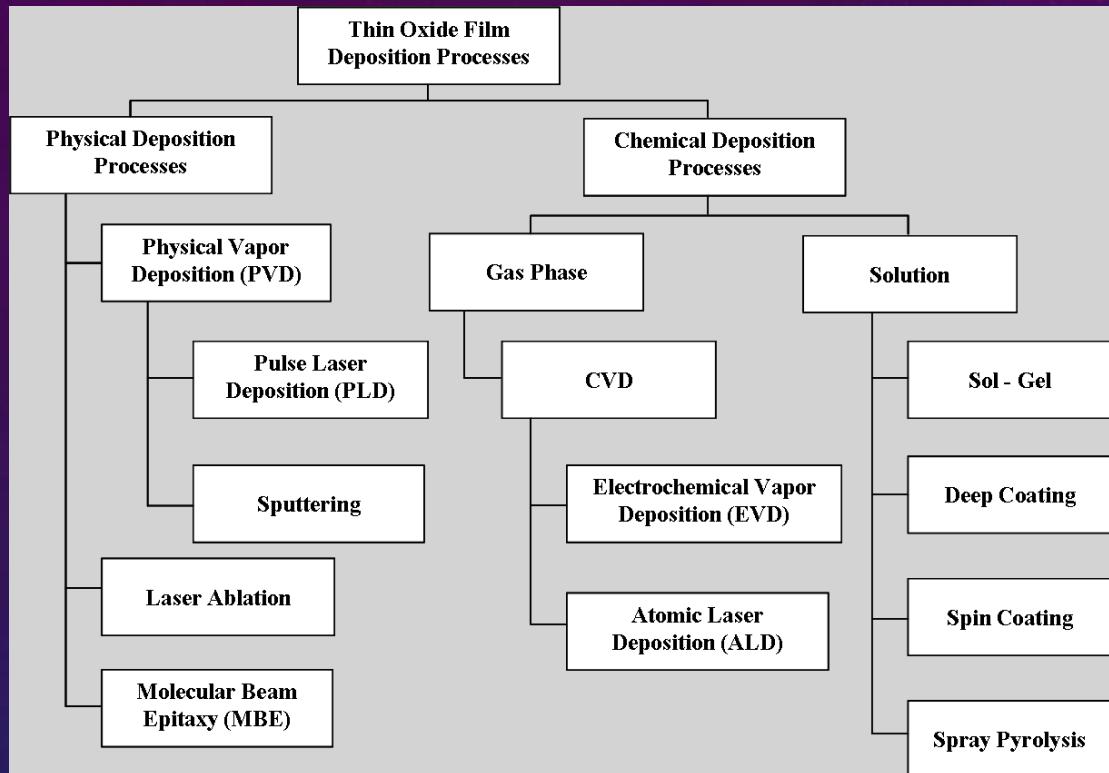


Challenge → High efficiency devices based ZnO homostructure very difficult to be realized

# EFFECTIVE APPROACH TO ADJUST THE ELECTRICAL, OPTICAL, AND MAGNETIC PROPERTIES, WHICH IS CRUCIAL FOR PRACTICAL APPLICATIONS

- Vande Walle (*Physical Review Letter* 85 , 1012-1015)
  - *the n-type conductivity of unintentionally doped ZnO films is only due to hydrogen (H) → the assumption is valid since hydrogen is always present in all growth methods and can easily diffuse into ZnO in large amounts due to its large mobility*
- The n-type doping of ZnO (*Journal Crystal Growth* 538 , 237-239.):
  - *group III (Al, Ga, and In) as substitutional elements for Zn and*
  - *group VII (Cl and I) as substitutional elements for O*
- The p-type doping in ZnO (*Physics Review B* 66 , 073202):
  - *group I elements (Li, Na, and K) for Zn sites or*
  - *group V elements (N, P, and As) for O sites*

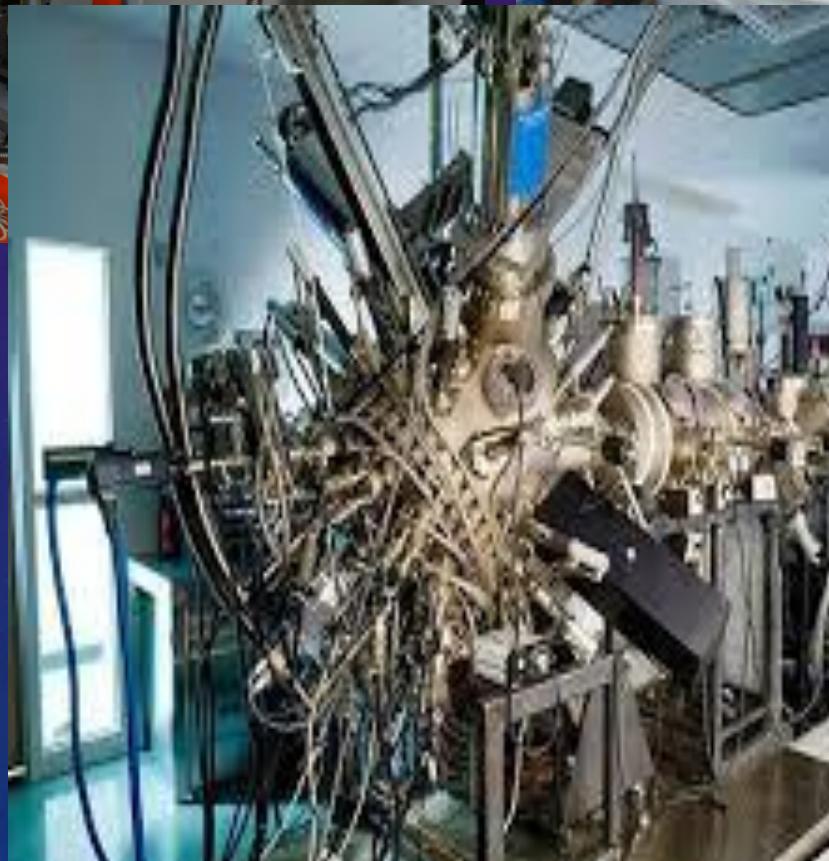
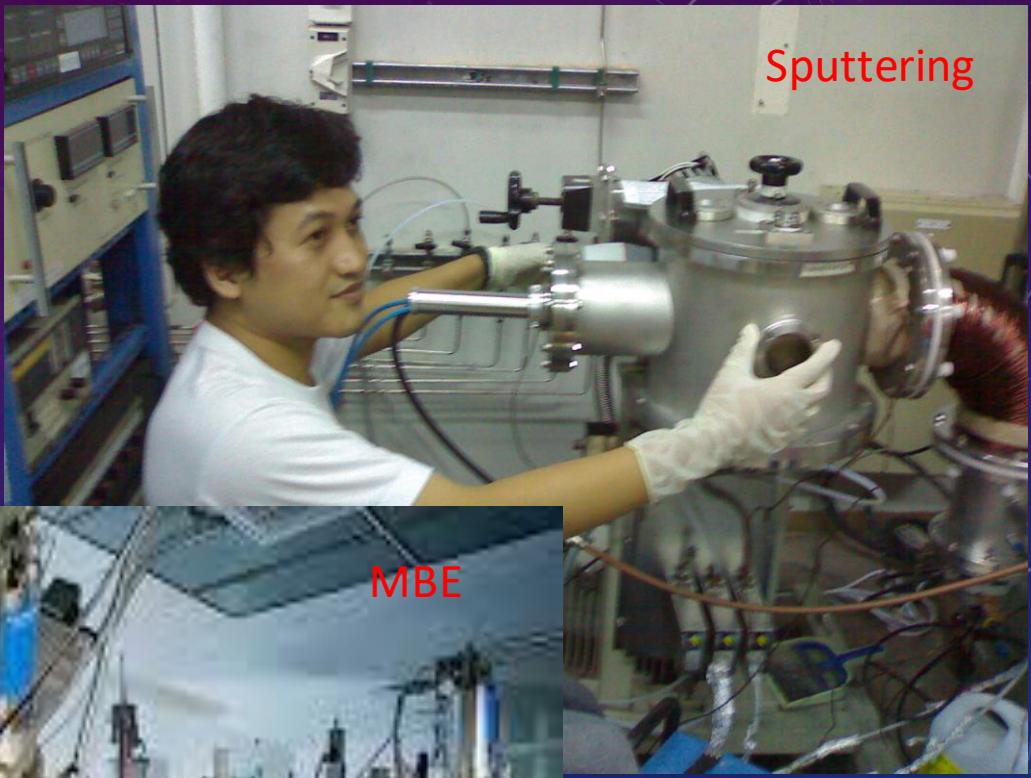
# Berbagai Metode Sintesis (Studi kasus ZnO dan II-VI Semiconductor)



**ZnO thin films and nanostructure on various substrate with different growth techniques**

1. PLD (*X. W. Sun and H. S. Kwok, J. Appl. Phys. 86, 408-411 (1999)*)
2. MBE (*K. Nakahara et al, J. Crystal Growth 237–239 (2002)*)
3. MOCVD (*X. Li, et al, J. Vac. Sci. Technol. A 21 (2003), S. Iwan et al, Vacuum (2018)*)
4. Sputtering (*A.V. Singh, et al, J. Appl. Phys. 93 (2003)*)
5. USP (*K. Krunk et al, Physica Scripta, 79, 209-212 (1999), S Iwan et al, Material Science and Semiconductor Processing, 2015*)







Scanning electron microscopy

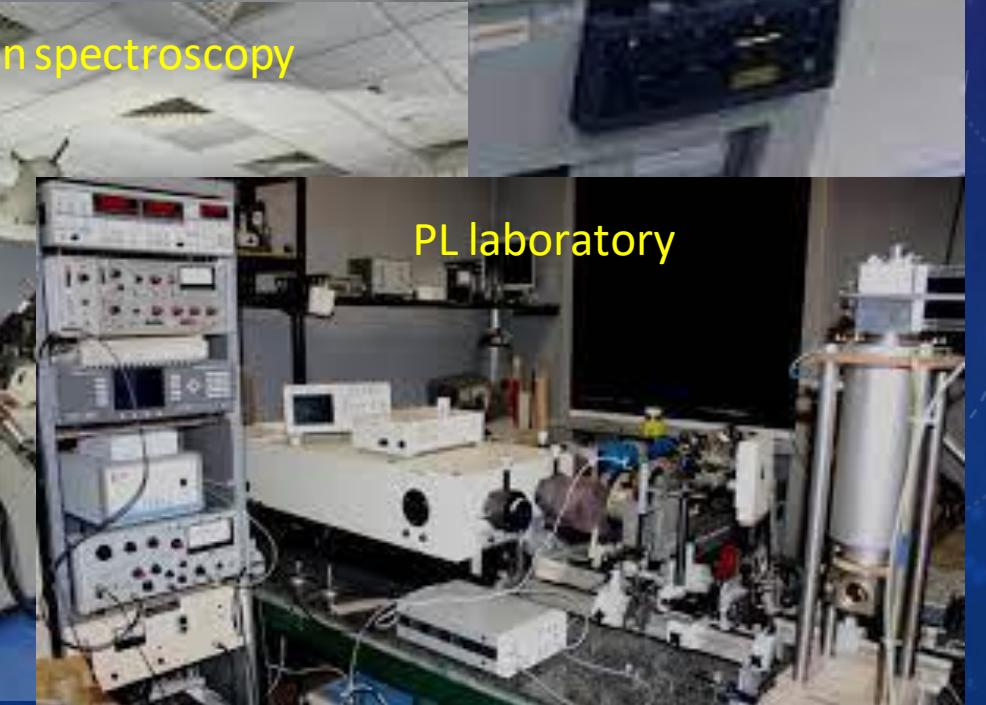
XRD



TEM



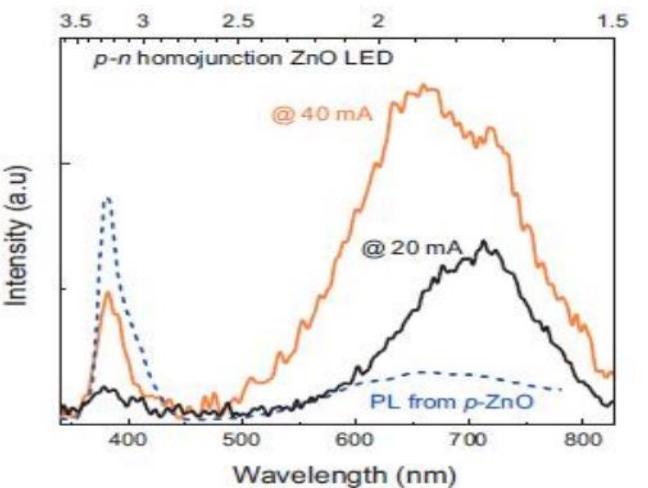
X-ray photoelectron spectroscopy



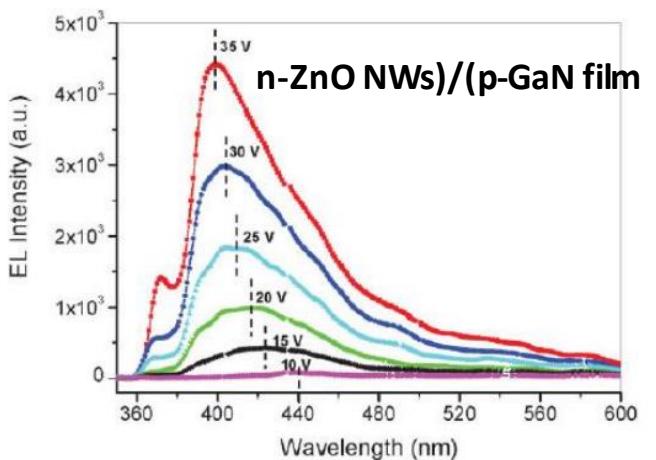
PL laboratory

# LED BASED ZNO

Growth technique	Structure	Light emission (nm)
MBE	p-ZnO:N/i-ZnO/n-ZnO	Violet-green
	p-ZnO:N/n-ZnO	420
	p-ZnO:Sb/n-ZnO:Ga	383.3, 490, 605
MOCVD	p-ZnO:Sb/n-ZnO:Ga	385-393
	p-ZnO:N/n-ZnO/ZnO bulk	372, 435, 520
	n-ZnO/p-ZnO:As/GaAs	388, 496
Ion implantation	n-ZnO:Ga/p-ZnO:N	388, 516
	p-ZnO:N/n-ZnO bulk	530, 740
	p-ZnO:As nanorod /n-ZnO nanorod	380, 630
Magnetron sputtering	p-ZnO:P nanorod /n-ZnO nanorod	UV, 510, 800
	p-ZnO:P /n-ZnO	380, 640
Solution method	p-ZnO:P nanorod / n-ZnO film	415, 450-650
Hybrid beam deposition	p-ZnO:As /p-Be <sub>0.3</sub> Zn <sub>0.7</sub> O/(ZnO/Be <sub>0.2</sub> Zn <sub>0.8</sub> O)MQW/ n-Be <sub>0.3</sub> Zn <sub>0.7</sub> O/n-ZnO	363, 388, 550,



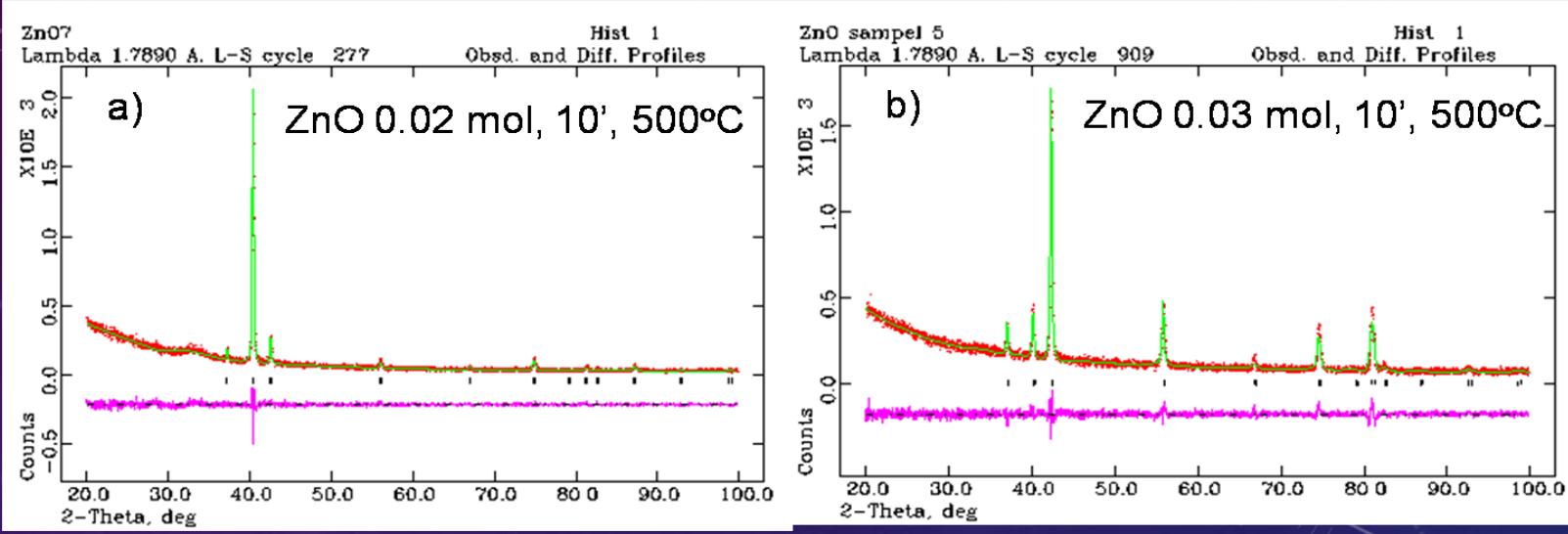
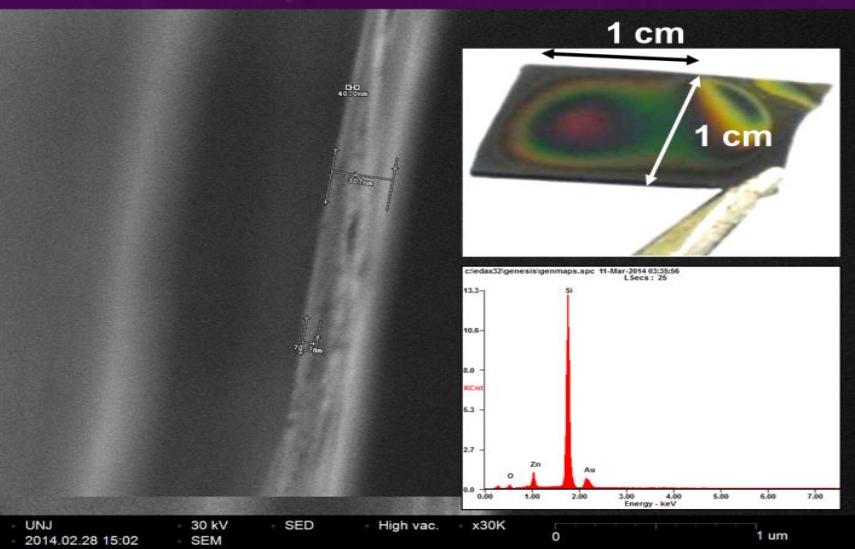
Lim J H et al. Adv.Mater.2006; 18, 2720–2724



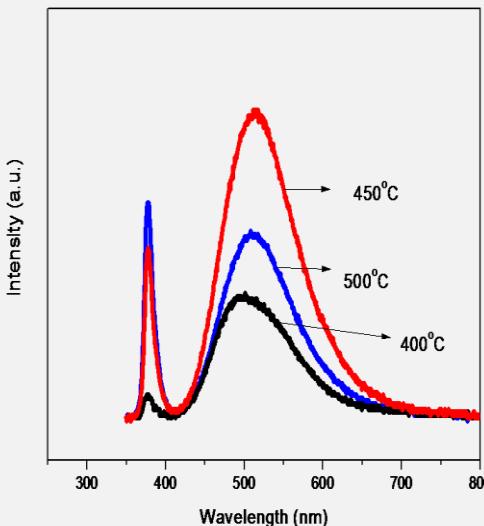
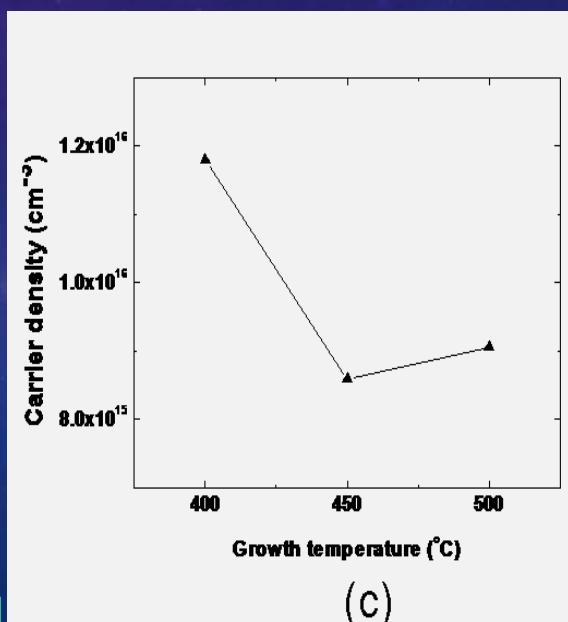
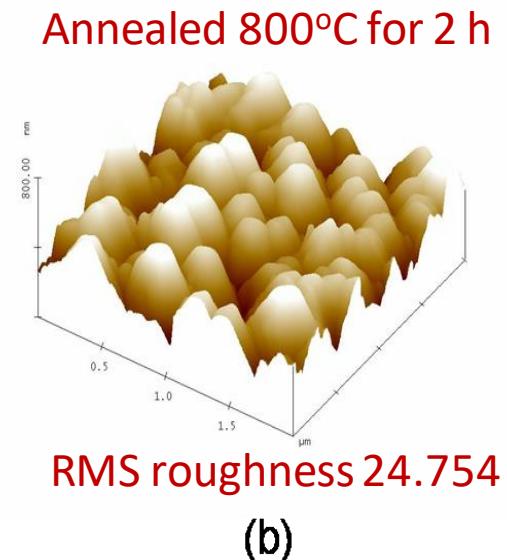
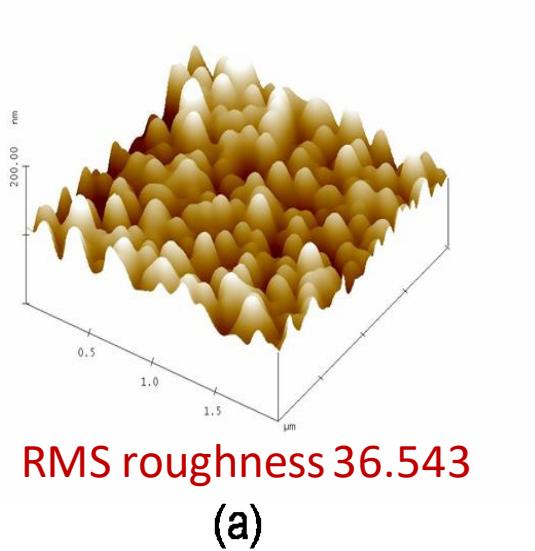
Zhang X M et al. Adv.Mater.2009; 21, 2767-2770

Growth technique	Structure	Light emission (nm)
MBE	n-ZnO/p-GaN	570
	n-ZnO/p-GaN	450, 520
	n-ZnO:Ga/p-GaN:Mg	430
Magnetron sputtering	n-MgZnO/CdZnO/p-GaN	390, 410
	n-MgZnO/n-ZnO/p-AlGaN/p-GaN	390
	n-ZnO:Ga/p-GaN:Mg	430, 440, 480
PLD	n-ZnO /p-GaN	400, 400-700
	n-ZnO:Ga/i-ZnO/p-GaN:Mg	405, 530, 620
	n-ZnO/AlN/p-GaN:Mg	392
MOCVD	n-ZnO:Er/p-GaN:Mg	537, 538
	p-SrCu <sub>2</sub> O <sub>2</sub> /n-ZnO	382
	n-ZnO/p-GaN:Mg	375
CVD	n-ZnO/p-GaN:Mg	365.4, 384
	n-ZnO /p-Si	580
	n-ZnO /p-Si	400-600
HWEPSputtering	n-ZnO/p-AlGaN	389
	n-ZnO/p-GaN	430
HWEPSputtering	p-CuGaS <sub>2</sub> /n-ZnO:Al	496-775

# ZnO Thin Films

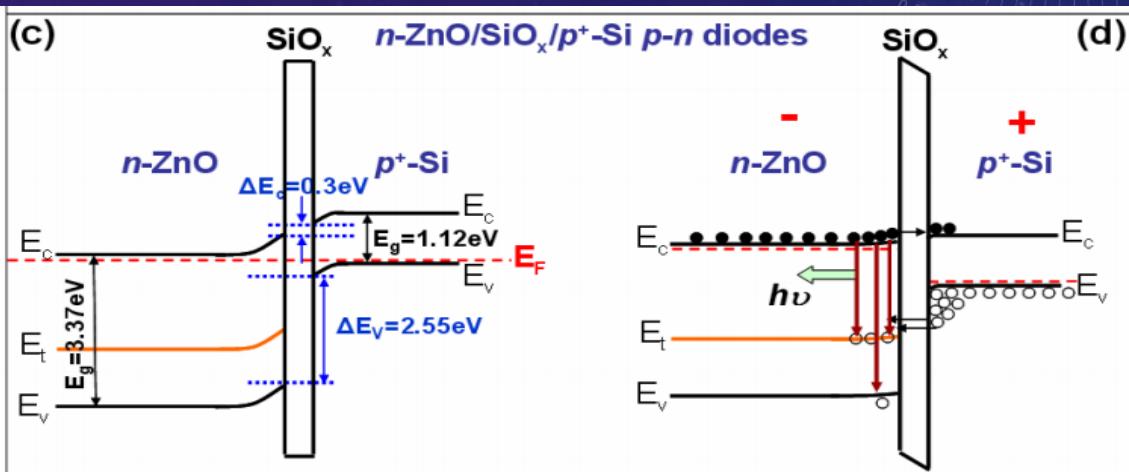
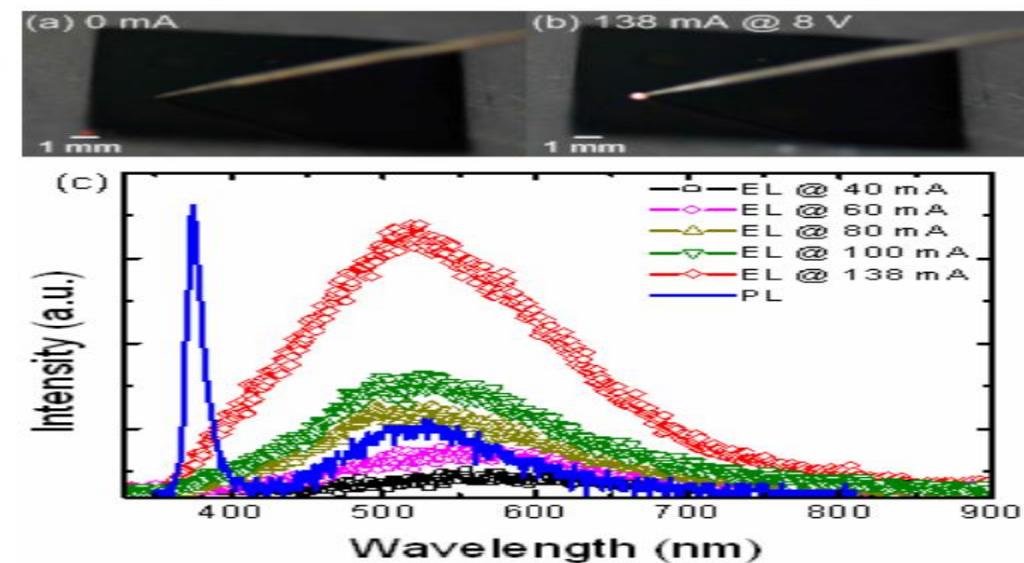
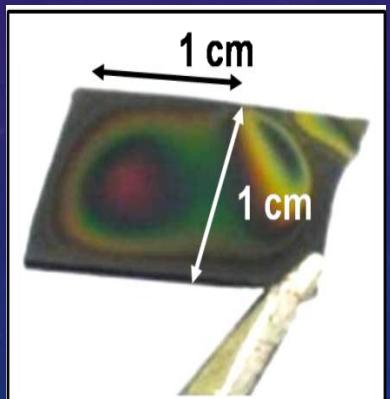
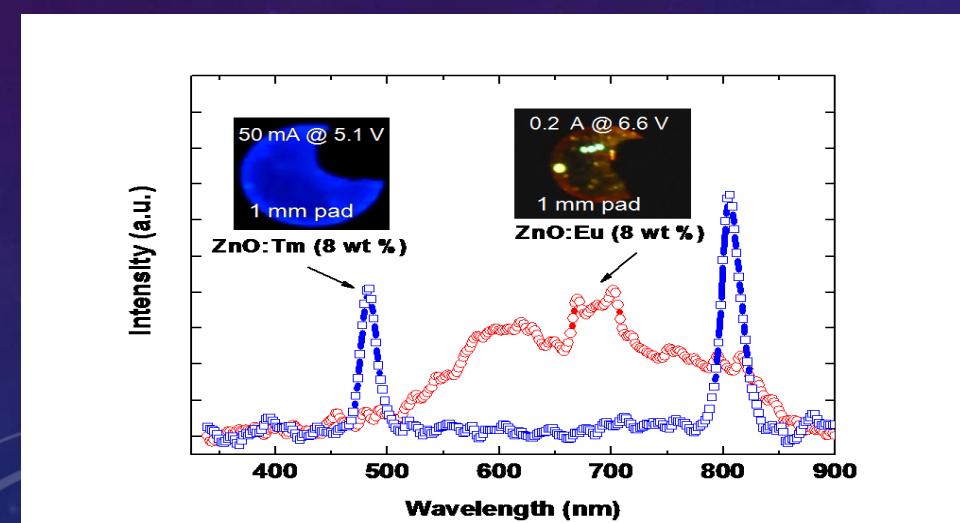
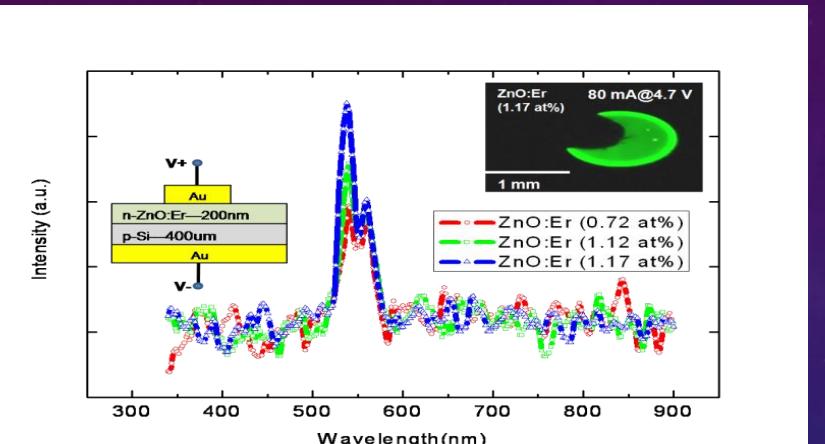
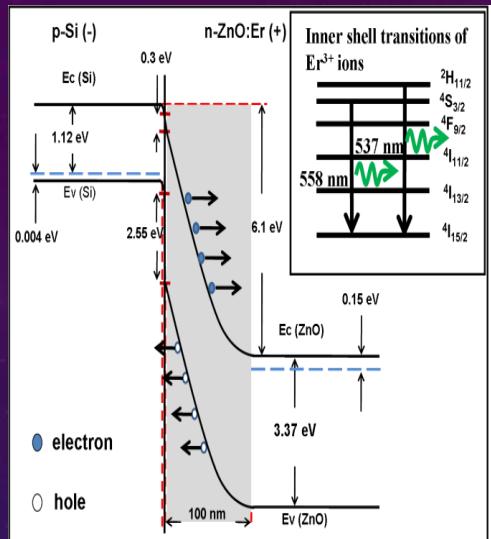
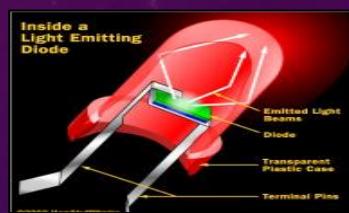


According to Rietveld refinement, the GSAS calculation has goodness fit with observed curve

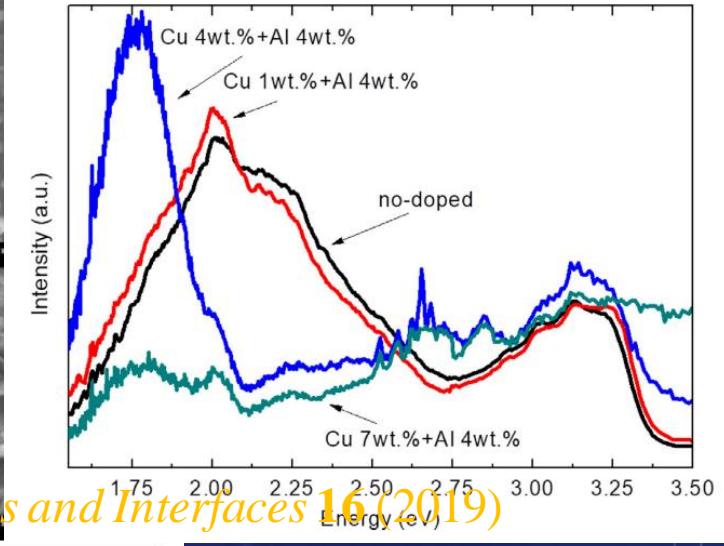
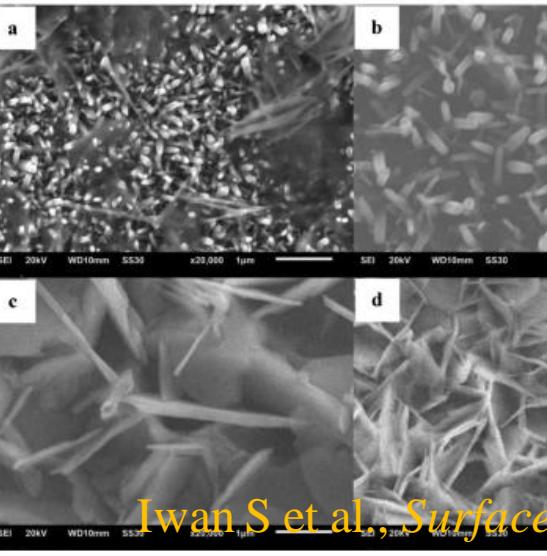
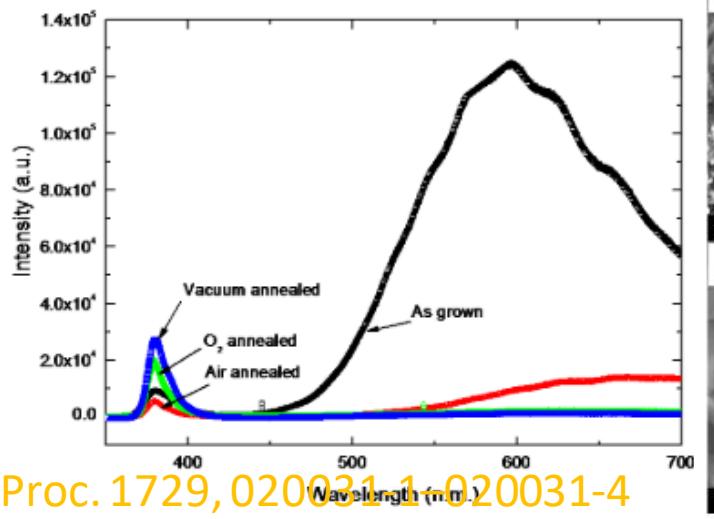
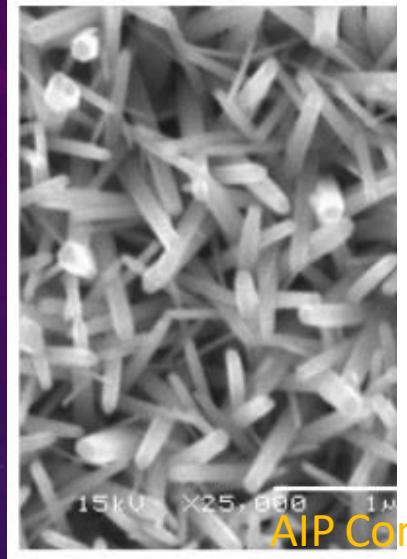


By annealing treatment at 800°C, the Zn and O incorporates on to lattice sites

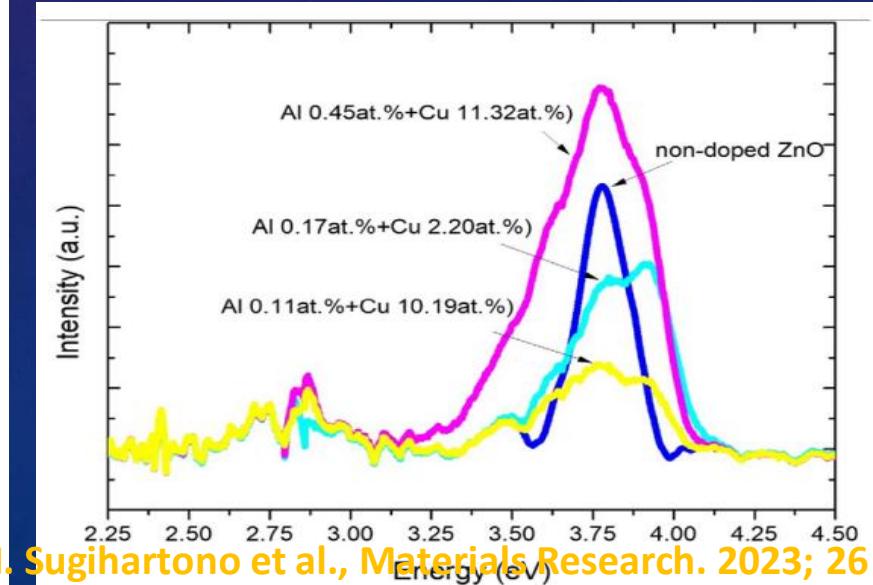
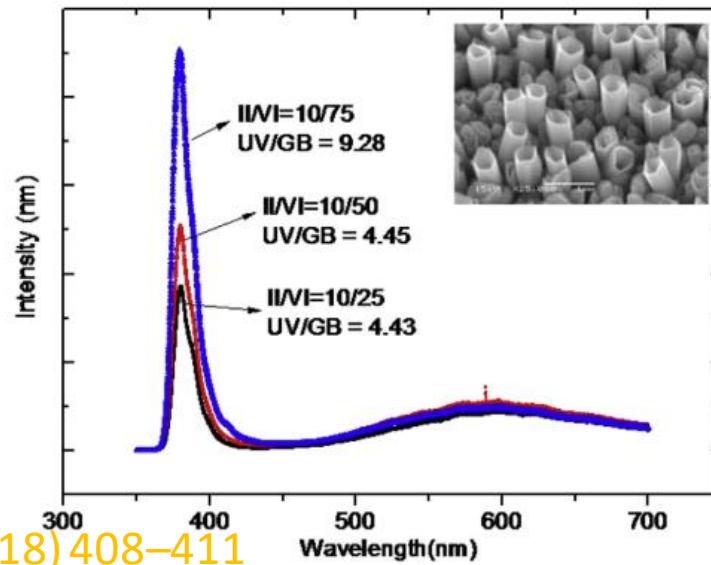
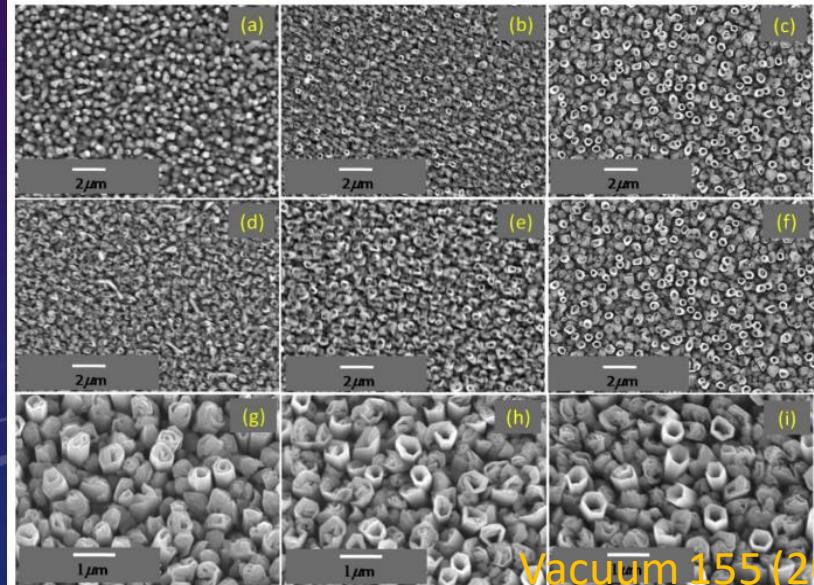
# LED-ZnO Heterostructure



# OPTICAL PROPERTIES-PHOTOLUMINESCENCE (ZNO NANORODS)



Iwan S et al., *Surfaces and Interfaces* 16 (2019)



I. Sugihartono et al., *Materials Research*. 2023; 26

Vacuum 155 (2018) 408–411

# KESIMPULAN

- ZnO memiliki potensi untuk menggantikan GaN sebagai material semikonduktor dalam aplikasi optoelektronika khususnya LED
- ZnO berbasis homojunction masih memiliki efisiensi yang rendah, faktor utama adalah menghasilkan tipe-p ZnO masih sukar direalisasikan. Terdapat tiga faktor utama:
  - Solubilitas doping (golongan I dan V) rendah
  - Energi ionisasi akseptor sangat kuat
  - Mekanisme kompensasi dopan akseptor oleh defects



# Terima Kasih

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Berkreasi sekecil apapun akan menjadi pelita  
ditengah keterbatasan

#isugihar